

Twin Draw 2881

DRAWING AND STAMPING OIL

TWIN DRAW 2881

Twin Draw 2881 is an ash-free, chlorine-free, sulfur-free, rust inhibited semi-synthetic lubricant that is engineered for severe extrusion, blanking, forming, deep drawing and stamping operations. It may also be used as a coolant in severe metalworking operations like drilling, turning, milling and sawing.

Twin Draw 2881 is a highly viscous lubricant/coolant recommended for use with carbon steel, silicon steel, aluminum, brass, copper and titanium.

OPERATIONAL DATA

All Operations	Use as Received
Flash Point, C.O.C.	290°F, Minimum
Viscosity, SUS, 100°F	31,600

TYPICAL PHYSICAL PROPERTIES

Appearance	Transparent Amber Oil
Odor	Mild, Characteristic
Specific Gravity, 60°F	0.91
Bulk Density, lbs/gallon	7.50
Solubility in Water	Insoluble

FEATURES AND BENEFITS

- Residual Film Provides Several Months of Indoor Storage Protection
- Non-Staining Formulation
- Easily Removed by Alkaline Cleaners or by Solvent Degreasing
- Provides Exceptional Lubricity for Severe Metal Deformation
- Safe for Use on Carbide Coating Tooling and Dies

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Twin Specialties Corporation
11730 Walton Road, Suite 207
Blue Bell, PA 19422
O: (610) 834-7900
F: (610) 834-7903
sales@gemini-twin.com
twin oils.com